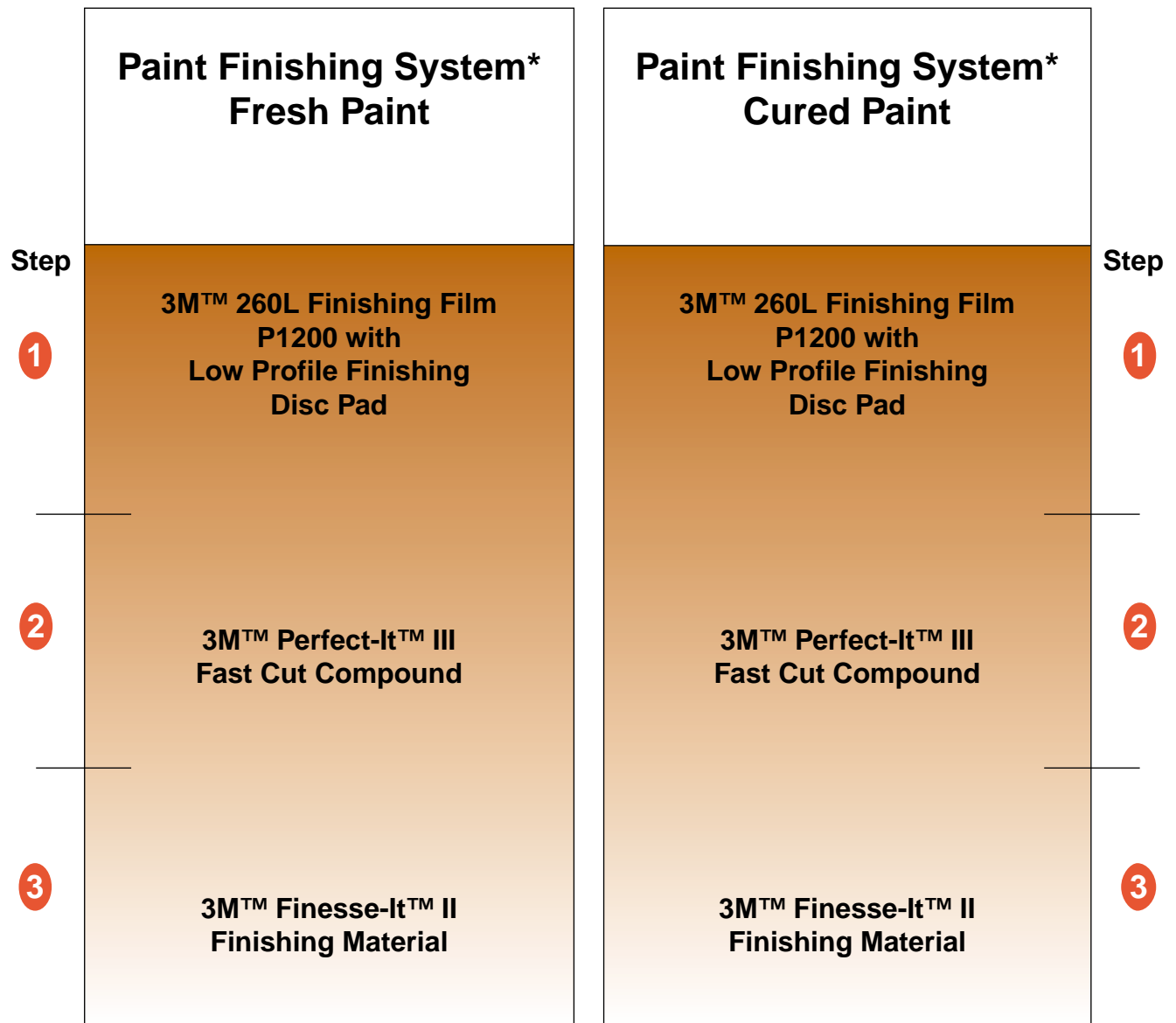


3M™ Marine Boat Reconditioning and Maintenance Products

Surface Condition	Reconditioning Purpose	The One Step Solution
<ul style="list-style-type: none"> • Plastic with fine scratches & haziness 	<ul style="list-style-type: none"> • Remove scratches & restore clarity 	<ul style="list-style-type: none"> • 3M™ Marine Clear Plastic Restorer
<ul style="list-style-type: none"> • Plastic with minor imperfections & scratches 	<ul style="list-style-type: none"> • Clean plastic & polish after using 3M™ Marine Clear Plastic Restorer 	<ul style="list-style-type: none"> • 3M™ Marine Clear Plastic Cleaner and Polish
<ul style="list-style-type: none"> • Dull & dirty vinyl 	<ul style="list-style-type: none"> • Rejuvenate & restore luster 	<ul style="list-style-type: none"> • 3M™ Marine Vinyl Cleaner and Restorer • 3M™ Marine Outdoor Vinyl Cleaner, Conditioner and Protector
<ul style="list-style-type: none"> • Dull, oxidized, aluminum, stainless steel, brass, bronze & other marine metals 	<ul style="list-style-type: none"> • Clean, polish & restore luster 	<ul style="list-style-type: none"> • 3M™ Marine Metal Restorer & Polish

3M™ Marine Finishing Systems
Innovative solutions for every finishing application



* For acrylated polyester polyurethanes, polyester urethanes, polyurethane enamels and aliphatic polyurethanes.

3M™ Marine Finishing Systems

Innovative solutions for every finishing application

	Production Gelcoat Finishing System	Tooling Gelcoat Finishing System	
Step*			Step*
1	3M™ 255 P320 with Standard Disc Pad	3M™ 255 P320 with Standard Disc Pad	1
2	3M™ 255 P400 with Standard Disc Pad	3M™ 255 P400 with Standard Disc Pad	2
3	3M™ 260L Finishing Film P800 with Standard Disc Pad	3M™ 260L Finishing Film P600 with Standard Disc Pad	3
4	-	3M™ 260L Finishing Film P800 with Standard Disc Pad	4
5	3M™ High Gloss Gelcoat Compound 06025 with 3M™ Superbuff™ Pad (05704/05711)	3M™ Premium Mold and Tooling Compound 06027 with 3M™ Superbuff™ Pad (05704/05711)	5
6	3M™ Finesse-It™ II Finishing Material 09058 with 3M™ Superbuff™ Pad (05705/05713)	3M™ Finesse-It™ II Finishing Material 09058 with 3M™ Superbuff™ Pad (05705/05713)	6

* Step 1 = Preliminary abrasive step for very rough surfaces only

3M™ Marine Preferred Buffing Techniques



- Use buffer that is rated at 1500-2500 RPM
- Buffing out sand scratches coarser than P600 can cause additional repairs from overheating of gelcoat
- When compounding use a compound pad for cutting
- Use only clean buff pads; A dirty pad can cause scratches
- Clean pad often while in use; Clean with a buffing spur only
- Spread compound on 50cm X 50cm surface before triggering buffer; This will eliminate excessive slinging and waste
- Apply medium pressure when buffing; Too much pressure can cause overheating of gelcoat and may result in porosity, comet tails or discoloration
- Keep compound wet; Dry compound can burn gelcoat
- Keep buff pad flat or at slight angle; Do not use on edge as edge of pad can cause burning
- Always keep compound container covered; An open container will become contaminated and can cause unnecessary swirl marks
- Buffer should always be stored so that buff pad never touches the floor or workbench
- Do not allow buffing pads to become contaminated prior to use. Dirty pads can cause swirl marks and scratches

Polishing

- When polishing with 3M™ Finesse-It™ II Finishing Material, use new or just washed yellow polishing pad
- Never attempt to polish with used compound pad; A used compound pad will create swirl marks
- Use a polishing pad for glazing and final finish

Compounds

3M™ Marine High Gloss Gelcoat Compound

This paste compound is designed to quickly remove P800 dual action or 1000 wet sanding scratches from production gelcoat. This compound contains no wax or silicone and leaves a high gloss finish without swirl/wheel marks. It has a unique formulation which reduces slinging while buffing. Best results are obtained when used with a 3M Superbuff Pad (PN 05704) or Hookit Compounding Pad (PN 05711) on a slow-speed polisher (1500-2500 RPM). Follow with Marine Finesse-it II Finishing Material (PN 09058) for a clean and high-gloss finish.

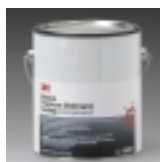


Product Ref.	Size/Weight	Quantity Per Case
06025	4,3kg	4



3M™ Marine Premium Mold and Tooling Compound

This premium compound has a unique formulation which aggressively removes sanding scratches in tooling gelcoat (P800 or finer discs with soft interface, 1000 or finer 3M Wetordry sheets), reducing sanding and compounding time while saving money. It contains no wax or silicone. Follow with 3M Marine Finesse-it II Finishing Material (PN 09058) for a clean and high-gloss finish.



Product Ref.	Size	Quantity Per Case
06027	4,3kg	4

3M™ Finesse-it™ Marine Paste Compound - White

Finesse-it Marine Paste compound - White is designed specifically for aggressive compounding of gelcoated fiberglass surfaces. This product is well suited for boat reconditioning of heavily oxidized surfaces/finishes. This product is also well suited for removing P800 sand scratches on production gelcoat and grade 1000 or 1200 sand scratches on tooling gelcoat. White color reduces the potential for staining of light-colored boats. Has long-working time, requiring less compound to be used per application.



Product Ref.	Size	Containers Per Case
06039	4,3kg (Paste)	4

3M™ Perfect-It™ III Fast Cut Compound

The Perfect-It III Paint Finishing System is designed for Marine Paint Systems. Perfect-It III Fast Cut Compound has superior cut combined with a high-gloss ultra-fine finish. It completely removes sand scratches without filling. Follow with 3M Marine Finesse-it II Finishing Material (PN 09058) for a clean and high-gloss finish.



Product Ref.	Container Size	Containers Per Case
09374	1kg	12

3M™ Super Duty Rubbing Compound

Recommended for heavy aggressive compounding of oxidized gelcoat and marine paint. Clings to paint surface — remains wet on the job with little or no mess. Maintains high rate of cut with constant pressure. Buffs to high gloss with minimum of swirl marks. Can be used by hand or by machine. Contains no wax or silicone.



Product Ref.	Container Size	Containers Per Case
09004	500ml	6



Finishing Liquids / Glazes

3M™ Finesse-it™ II Finishing Material

Finesse-it II Finishing Material is designed for use on topside paint systems and gelcoat to remove swirl marks after compounding, while leaving a glazed finish. This finishing liquid is the final finishing step recommended after the use of 3M Marine Compounds : 06025, 06027, 06039 and 09374.



Product Ref.	Container Size	Containers Per Case
09058	1l	6

3M™ Perfect-It™ III Finishing Liquid

The Perfect-It III Paint Finishing System is designed for Marine Paint Systems. Perfect-It III Finishing Liquid is hand or DA applied. Apply by DA to save time and effort. This liquid produces a high-gloss, deep-luster durable finish.



Product Ref.	Container Size	Containers Per Case
09376	1l	12

3M™ Finesse-It™ Finishing Liquid

The Finesse-It Finishing Liquid is designed for use on topside paint systems and gelcoat to remove swirl marks after compounding, while leaving a glazed finish. Also suggested as final step in acrylic plastic reconditioning.



Product Ref.	Container Size	Containers Per Case
09639	1l	12

Buffing and Polishing Pads

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LEAST

Buffing Pad Characteristics

Product Ref.

Blended Wool Compound Pads

5704 ***3M™ Superbuff™ III 2 Plus 2***

5711 ***3M™ Hookit™ SBS™***

Blended Polishing Pads

5705 ***3M™ Superbuff™ Polishing***

5713 ***3M™ Hookit™ SBS Polishing***

Buffing and Polishing Pads

3M™ Superbuff™ III 2 Plus 2 Buffing Pad

Superbuff III 2+2 Buffing Pad is made of blended untwisted wool with a stiffer center hub for more cutting power. It is double-sided and is less aggressive than 100% wool. Fits all standard (5/8" shaft) slow-speed polishers.



Product Ref.	Pads Per Case
05704	6

3M™ Perfect-It™ Foam Polishing Pad

Perfect-It Foam Polishing Pad utilizes a 3M patented convoluted foam face to produce a wheel mark free marine topside paint finish or during acrylic and polycarbonate plastic reconditioning. Perfect-It Foam Polishing Pads attach to Hookit Backup Pads (PN 05717). Fits all standard (5/8" shaft) slow-speed polishers.



Product Ref.	Colour	Bags Per Case
05734	White	12
05735	Black	12

3M™ Superbuff™ Polishing Pad

The Superbuff Polishing Pad is a double-sided, soft-edge polishing pad, specially designed for use with a polisher and glaze. Made of extremely fine fibers, the Superbuff Polishing Pad produces a high gloss on paint and gelcoat surfaces. Other features include: long life, flexibility, lightweight and well balanced. For compounding prior to glazing, one of the other Superbuff Pads may be used. Fits all standard (5/8" shaft) slow-speed polishers.



Product Ref.	Quantity Per Case
05705	24

3M™ Finesse-it™ Natural Buffing Pad

These 75mm buffing pads are designed to get you into tight areas not accessible with a conventional polisher. Pads are hook-and-loop backed. These pads are used with the 75mm Finesse-It Roloc Finishing Pad (PN 14736) which mounts in a 75mm Roloc Disc Pad Assembly (PN 05540).



Product Ref.	Size	Pads Per Case
85099	75mm	50

3M™ Superbuff™ Adaptor

Adaptor for the 3M Superbuff Pads. For use with Superbuff Pads, 05704 and 05705.
05710 : 5/8 for M16
05512 : 5/8 for M14



Product Ref.	Quantity Per Case
05710	10
05512	10

3M™ Finesse-it™ Roloc™ Finishing Pad

Holds the 75mm Finesse-it Natural Buffing Pad in place. Provides a soft surface for excellent results. Finishing pad mounts in a 75mm Roloc Disc Pad Assembly (PN 05540).



Product Ref.	Size	Pads Per Case
14736	75mm	10
05540	75mm	5

3M™ Hookit™ SBS™ System

This uniquely constructed compounding/polishing pad system provides quick change advantages while producing exceptional finishes on gelcoat and paint systems. The Hookit SBS System is designed to provide easy attachment and removal and accurate centering of the Hookit SBS Compounding or Polishing Pad to the Hookit SBS Backup Pad. Fits all standard (5/8" shaft) slow-speed polishers.



Product Ref.	Description	Quantity Per Case
05711	Compounding Pad	24
05713	Polishing Pad	24
05717	Backup Pad	1

